



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

P4400-50
Job Sheet 172123



Part No: P4400-50

Job Qty: 2 ea

Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/29/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG P###-## Rev 1(TEO17-741) IPP Rev A 17.11.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		3/29/18	0.00	0.00	Purchasing		AT 13/02/18
120	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging2		AT 13/02/18
130	QC	2 pcs		3/29/18	0.00	0.00	QC6		11 APR 26 2018
140	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging3		9-89 J.R.B.
150	QC21-SA	2 Ea		3/29/18	0.00	0.00	QC21		21 MAY 07 2018

Part Op 110 - -Issue P/O to Tulmar; P/O 039033 -Manufacture as per DWG P4400-50 -Certificate of Conformity is
Descriptions: required

FG108 WAB FEB 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-50P	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	2 pcs (1 ea)	110-Purchasing	5064475
1632T22	Split Ring Alum. Tag			
9017A218	Split Ring			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	P4400-50P	2	0	0

Part Specifications

Specifications could not be found.

Plex 2/13/18 7:35 AM dart.lavoie.chantal

→ 131 small fab 3 Me



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064486



Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)

PART NO: P4400 – 50

Serial No/Batch: S064486

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/24/18

Job No: 172123

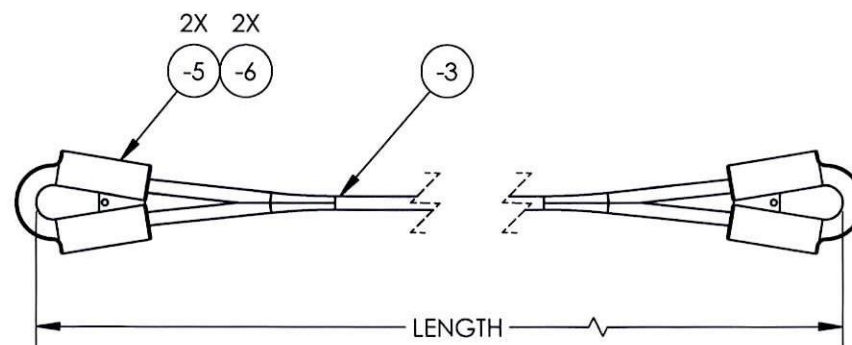
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REVISIONS			
REV	ECR	DESCRIPTION	DATE

TEO ATTACHED

TABLE 1

P####	-## (LENGTH FT.)	-3 (ROPE)	-5 (THIMBLE)
2500	50	3/8" PLASMA® 12 STRAND	G715PC
	100		
	150		
	200		
	CUSTOM		
3000	50	7/16" PLASMA® 12 STRAND	G719PC
	100		
	150		
	200		
	CUSTOM		
4400	50	1/2" PLASMA® 12 STRAND	G719PC
	100		
	150		
	200		
	CUSTOM		
5400	50	9/16" PLASMA® 12 STRAND	G725PC
	100		
	150		
	200		
	CUSTOM		
7300	50	5/8" PLASMA® 12 STRAND	G725PC
	100		
	150		
	200		
	CUSTOM		
9700	50	3/4" PLASMA® 12 STRAND	G735PC
	100		
	150		
	200		
	CUSTOM		
13200	50	7/8" PLASMA® 12 STRAND	G735PC
	100		
	150		
	200		
	CUSTOM		
15700	50	1" PLASMA® 12 STRAND	G745PC
	100		
	150		
	200		
	CUSTOM		



NOTE:

1. CUT AND SPLICE ROPE WITH THIMBLES IN ACCORDANCE WITH THE LONG LINE ASSEMBLY MANUAL AND CUT LENGTH CALCULATOR.

DART AEROSPACE	
TITLE LONG LINE	
DWG NO. P####-##-1	REV 1
MAT'L _____ HEAT _____ TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/√	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: SM 05/05/2017	USED ON MODEL
CHECKED: DD 05/08/2017	
OPPS APPR: AA 05/10/2017	
QA APPR: JL 05/10/2017	
APPROVED: JAG 05/17/2017	
SCALE 1:6	DATE 5/5/2017 SHEET 2 OF 7

①
LINE/THIMBLE ASSEMBLY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039033**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO039033

PO Date: 2/13/18

Due Date: 3/22/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Baker, Diane Phone:
dbaker@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 13 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000- 50 Rev. 1	Firmed	4/16/18	2 pcs	0 pcs	2 pcs	\$960.00/pcs	\$1,920.00
Line Item Note job# 172121											
2	P3000-100P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per dwg P3000- 100 Rev. 1	Firmed	4/16/18	2 Ea	0 Ea	2 Ea	\$1,495.00/Ea	\$2,990.00
Line Item Note job# 172122											
3	P4400-50P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As Per Dwg P4400- 50 Rev. 1	Firmed	4/16/18	2 pcs	0 pcs	2 pcs	\$1,070.00/pcs	\$2,140.00
Line Item Note job# 172123											
4	P4400-100P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As Per Dwg P4400- 100 Rev. 1	Firmed	4/16/18	2 Ea	0 Ea	2 Ea	\$1,705.00/Ea	\$3,410.00
Line Item Note job# 172124											

DAS
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8-89

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

63272 1

Ship Date
4/23/2018

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
35744	2/20/2018	CDART100	H	Francine Bigras

PO number	Ship via	Shipping Terms
039033	Pick-Up	FOB ORIGIN

Item No.	Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
TRUCK COMPANY					
87347-002	Long Line, 100ft, 7/16" Plasma Drawing No: P3000-100 + TEO17-741 DWG Rev: 1 SF = 44489	2.00	EA	2.00	
Lot no.: BATCH0000000003		2.00			
87307-003	Long Line, 50ft, 1/2" Plasma Drawing No: P4400-50 + TEO17-741 DWG Rev: 1 SF = 44490	2.00	EA	2.00	
Lot no.: BATCH0000000004		2.00			
87307-001	Long Line, 100ft, 1/2" Plasma Drawing No: P4400-100 + TEO17-741 DWG Rev: 1 SF = 44491	1.00	EA	1.00	
Lot no.: BATCH0000000005		1.00			
87347-005	Long Line, 100ft, 7/16" Plasma Drawing No: P3000-100AZAZZ+TEO17-741 DWG Rev: 1 SF = 44823	1.00	EA	1.00	
Lot no.: BATCH0000000001		1.00			

DAS
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889

PACKING SLIP

TULMAR

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63272 2

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4/23/2018

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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Order number	Sales order date	Account number	Loc	Account manager
35744	2/20/2018	CDART100	H	Francine Bigras

PO number	Ship via	Shipping Terms
039033	Pick-Up	FOB ORIGIN

Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector



Date:

APR 23 2018